



100% Solids Low Viscosity Low Mod Injection Resin

Epoxy.com Product #301

DESCRIPTION

Epoxy.com Product #301 is a 100% solids low viscosity epoxy adhesive used to restore cracked structural concrete by the pressure injection method and to grout cracks in a horizontal plane by gravity.

ADVANTAGES

- Moisture insensitive
- Low viscosity exceptional flow characteristics
- High Strength

APPLICATION PROCEDURES

Surface Preparation for Epoxy

Surface must be clean and sound. Interfaces of cracks must he free of dirt, laitance, grease, curing compounds and other foreign matter. Flushing with water through ports under pressure may he necessary prior to epoxy injection. Cracks may be damp

or wet.

Epoxy Mixing Directions

Temperature of Epoxy.comTM Product #301 must he 40°F. or above at time of mixing. Stir each component separately before blending. Best if used in an automatic binary mixing system. If mixed manually mix two parts by volume of Part A with one part by volume of B for three minutes with a low speed electric drill motor equipped with a mixing paddle.

Application Epoxy Injection Resin

For pressure injection set ports at intervals that approximately equal the thickness of the member to be injected in inches. Ports may need to place closer together for very fine cracks, or may be slightly further for wider cracks. Seal between and around each port with Epoxy.com Product #5, or #6. Inject Product #301 from an epoxy injection machine or binary hand or pneumatic injection gun. For more information consult Epoxy.comTM technical service department.

Limitations of Epoxy Injection Resin

Minimum substrate temperature must be 40° F.

Cleaning Epoxy Injection Resin from Tools

All tools and equipment should be cleaned before the system gels. Use methyl ethyl ketone or any lacquer solvent.

Specifications

Meets ASTM C-881 Type III, Grade 1 Class B and C std. spec.

Mix Ratio	2:1 By Volume
Viscosity	400-450 cps
Initial Cure	6 - 8 hours (with normal cure hardener)
Recoat (coating system)	10-12 hours (regular cure) :4-6 hours (fast cure)
Final Cure	24 hours
Potlife	30-40 minute (with regular cure hardner)
Packaging (unit size)	3 gal unit, 15 gal unit, 165 gallon unit
Standard Colors	clear
Colors	Clear - Can be pigmented at an additional charge to make it easier to see when pumping.

Elongation (ASTM D-638)

Greater than 10%

Epoxy Injection Resin Low Viscosity Low Mod Epoxy Injection Binder

Compressive Strength (ASTM D-695)	10,000 PSI (min)	
Tensile Strength (ASTM D-790)	3,500 PSI	
Concrete Bond Strength (ASTM C-882)	2,290 PSI	
Shrinkage (ASTM C-883)	Passed Test	
Thermal Compatibility (ASTM C-884)	Passed Test	
Adhesion to Concrete (ACI Committee 403)250 PSI (concrete fails)		

Proper mixing and installation is critical to the optimal success of all products. See <u>Installation Tips</u>, <u>Techdata</u>, & <u>MSDS</u> for more details on our products. Be sure to contact us with any questions and/or concerns that you have.

For more information please contact:

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321-206-1833 Customer Service - Ordering and Order Status Katey Lambert-Fontaine, VP - Chief Operations Officer sales@epoxy.com

Technical Support 352-533-2167 Norm Lambert, President - Technical Support Director info@epoxy.com

352-489-1666 Accounting and Administration Debby Lambert, CEO, and CFO Debby Lambert, CEO, and CFO

352-489-1625 Fax line to all Departments

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